

RAPID CHECKLIST

Here is a simple and helpful procedure for starting the machine, but we also recommend that the manual be thoroughly reviewed by a qualified service technician.



	STEPS	MANUAL SECTION FOR REFERENCE
	Remove packaging materials and inspect for damage. Have the driver acknowledge any damage before signing acceptance. IMPORTANT , you are responsible for any freight damage claims with the carrier.	Section 4:2
	For a machine with an extended tower, refer to the manual for assembly instructions.	Section 4:3
	Install blue plastic cover to the top of the tower.	Section 4:4 Item 1
	Plug the machine to a standard 115V outlet. A 14 gauge extension cords may be used temporarily.	Section 4:5
	Make sure the A-Arm is pointing directly over the center of the turntable.	Section 9:19
	Manually jog the turntable and film carriage to check for binding or unusual noise.	Section 4:4 Item 8
	Manually lower and raise the A-Arm to check for binding. You will hear a "click" from the A-Arm lock tooth solenoid whenever the film carriage stops. This is normal.	Section 5:1:6 Section 5:2:4:2:1
	Load a roll of film and thread it according to the threading diagram located on the top of film carriage. Remember to restore power by using the "Reset" switch on the control panel.	Section 6:2
	Bring a test load to the machine... Attach the film to the load.	Section 6:1 Section 6:3
	Set Force-to-Load to 0... Set the top & bottom wrap counts to 2... Set the film carriage raise and lower speeds to 3	Section 5:1:10 Section 5:2:4:3:1 Section 5:1:8
	Press the Cycle Start button... Increase or decrease Force-to-Load until desired tension is achieved... Increase or decrease spiral speeds until desired overlap is achieved... Increase or decrease top and bottom wrap counts accordingly.	Section 5:1:4 Section 5:1:10 Section 5:1:8 & 5:1:9 Section 5:2:4:3:1
	Review the instructions in the manual to program the 3 separate wrap programs.	Section 5:2:4:3

NOTE: For all trouble-shooting issues, refer to the "Trouble-Shooting Guide" section in the manual