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Tel: +61 3 9543 2211

# Array Frame Engineering Certification

For: ANTAI SOLAR AUSTRALIA

PTY LTD

Level 1 suite 1.02/309 Pitt St, Sydney NSW 2000

Job No.: 10166

Date: 24/08/2021

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<b>Document Con</b>	trol										
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Approval	es de la companya de		
Author Signature	Jan	Approver Signature	A.
Name	Yesim Kocabalkan	Name	L. Van Spaandonk
Title	Structural Engineer	Title	Principal Engineer



Our Ref: 10166-06/YK 24 August 2021

ANTAI SOLAR AUSTRALIA PTY LTD Level 1 suite 1.02/309 Pitt St Sydney NSW 2000

### **PV Array Frame Engineering Certification**

### RE: AS/NZ 1170.2 Certification for Tilt Mounted System on Tin Roof (Pierced Fix Roof)

Gamcorp (Melbourne) Pty Ltd, being Structural Engineers within the meaning of Australian Building Regulations, have carried out a structural design check of Tilt Mounted System on Tin Roof (Pierced Fix Roof) within Australia. The design check is based on the information and test reports provided by ANTAI SOLAR AUSTRALIA PTY LTD.

Components of the system covered in this certificate shown in the table below:

Component	Part No
Rail	ATL-TYN-355A(ATL-DR-355A); ATL-TYN-355B (ATL-DR-355B)
Rail Splice	ATL-TYN-304/54(ATL-DR-JOINER)
Tilt Mount Set	ATL-TYN-07; ATL-TYN-57; ATL-TYN-58; ATL-TYN-7: ATL-TYN-329; (ATL-AD-FL; ATL-AD-RL)
Inter Clamp Kit	ATL-FWNY-09(ATL-IC-30/35, ATL-IC-35/40)
End Clamp Kit	ATL-CG-018(ATL-EC-30/35, ATL-EC-35/40)

This certificate is **only valid** for Tilt Mounted System on Tin Roof (Pierced Fix Roof) itself. The roof structure or the building structure and PV panels shall be assessed separately and accordingly.

This certificate is **only valid** when fixing into minimum 1.9BMT steel or minimum JD4 seasoned timber. If the fixing condition is different from those conditions, interface spacing shall be reviewed and validated.

This certificate is **only valid** as a whole. Any information extracted from this certificate is not valid if standing alone.



We find the Installation of Tilt Mounted System on Tin Roof (Pierced Fix Roof) for Australian use to be structurally sufficient based on the following conditions:

- Wind loads to AS/NZ1170.2:2011(R2016) Wind actions
- Wind region A, B, C, D
- Wind terrain category 2 & 3
- Wind average recurrence interval of 200 years
- Maximum building height 20m
- The maximum assessed PV panel dimensions are 2300mm x 1200mm
- Weight of the PV panel and array frame to be 15 kg/m<sup>2</sup>
- Material of Rails to be AL6005-T6
- The spacings are determined based on fixings into minimum JD4 seasoned timber and 1.9mm thick steel purlins
- For purlin thickness t=1.5mm, decrease the spacing to 79%
- For purlin thickness t=1.2mm, decrease the spacing to 70%
- Each PV panel to be installed using 2 rails minimum in all circumstances
- Installation of PV panels to be done in accordance with the PV panels installation manual
- The certification **excludes** assessment of roof structure and PV panels
- For Corrosivity Category C4, decrease the spacing to 92%
- For Corrosivity Category C5, decrease the spacing to 84%

#### Refer to attached summary table for interface spacing (Unit: mm)

#### **NOTES:**

- The recommended spacing nominated in this certification is based on the capacity of the array frame and the fixing of array frames to the roof, not the roof structure and PV panels. It is the responsibility of the installer to adopt the most critical spacing.
- If any of the above conditions cannot be met, the structural engineer must be notified immediately.
- The capacity of tilt leg was obtained from test report No. XMIN2004002012ML, XMIN2004002014ML and XMIN2004002015ML by SGS-CSTC Standards Technmical Services Co., Ltd Xiamen Branch Testing Center, dated 30.04.2020.
- The spacing shown in the interface tables shall be adjusted based on the assessment and requirement of the roof structures.



Construction is to be carried out strictly in accordance with the manufacturers instructions. This work was designed by **Yesim Kocabalkan** sound, widely accepted engineering principles. This certificate is only valid till 24/08/2023. Gamcorp should be contacted for future validation. Contact Gamcorp for customised system or if the site conditions are not covered by this assessment.

Yours faithfully, Gamcorp (Melbourne) Pty Ltd

L. Van Spaandonk Principal Engineer

FIEAust CPEng NER 5038980 NT Registration: 244137ES QLD Registration: 18703 VIC Registration: PE0001956 TAS Registration: CC7366

#### **Attachments:**

- Summary table for interface spacing, Tilt mount - Tin Roof (Pierced Fix Roof);



Gamcorp (Melbourne) Pty Ltd Consulting Structural & Civil Engineers A.C.N 141 076 904 A.B.N 73 015 060 240

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# <u>Structural Design Documentation</u>

# Tilt Array Frame System Spacing Table For Tin Roof (Pierced Fix Roof) According to AS/NZS 1170.2-2011 (R2016)

with Rail ATL-TYN-355A (ATL-DR-355A)

within Australia

Terrain Category 2 & 3

For: ANTAI SOLAR AUSTRALIA PTY LTD

Level 1 suite 1.02/309 Pitt St

Sydney NSW 2000

CONSULT AUSTRALIA

Job Number: 9670-06 Date: 7 May 2021

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Job No: 9670-06

Client: ANTAI SOLAR AUSTRALIA PTY LTD

**Project:** Tilt Array Frame System Spacing Table For Tin Roof

(Pierced Fix Roof)

with Rail ATL-TYN-355A (ATL-DR-355A)

Address: within Australia

### **Australian Standards**

AS/NZS 1170.0:2002 - Structural design actions, Part 0: General principles

AS/NZS 1170.1:2002 (R2016) - Structural design actions, Part 1: Permanent, imposed

and other actions

AS/NZS 1170.2:2011 (R2016) - Structural design actions, Part 2: Wind actions

AS/NZS 1664.1:1997 – Aluminium structures - Limit state design

AS 4100:2020 - Steel Structures

AS/NZS 4600:2018 - Cold-formed Steel Structures

Wind Terrain Category: WTC 2 & 3

Designed: JD Checked: AA

Date: May-21



Relationships built on trust

Client: ANTAI SOLAR AUSTRALIA PTY LTD

Solar Array Interface Spacing Table
Address: within Australia

Designed: JD

Checked: AA

# <u>Tilt Array Frame System Spacing Table For Tin Roof</u> (Pierced Fix Roof) - mm

Type of Rail Type of Interface Solar Panel Dimension Terrain category

ATL-TYN-355A(ATL-DR-355A) Tilt Roof Set

2.3mx1.2m

Tilt angle to roof surface ( $\alpha$ ) –

α ≤ 15°

9670-06

Date: May-21

Job:

	The angl	C 10 1001	Surrace	(ω)				0.213								
Wind							Buil	ding Hei	ght – H	(m)						
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10&lt;</th><th>H≤15</th><th></th><th></th><th>15<l< th=""><th>H≤20</th><th></th></l<></th></f<>	l≤10			10<	H≤15			15 <l< th=""><th>H≤20</th><th></th></l<>	H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A		490	725	1340			610	1085			490	970	-			810
В			570	880			350	720				650				610
С				545				350	-							
D													1			

Tilt angle to roof surface ( $\alpha$ ) –

15° < α ≤ 30°

			ouacc	( /												
Wind							Buil	lding Hei	ght – H	(m)						
Region			≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10&lt;</th><th>H≤15</th><th></th><th></th><th></th><th>H≤20</th><th></th></f<>	l≤10			10<	H≤15				H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A				680				520		-			-	-		
В				595				295								
С									-				-			
D																

Tilt angle to roof surface ( $\alpha$ ) –

			Juliacc	(~)			50	· u = ·	-							
Wind							Buil	ding Hei	ght – H	(m)						
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10&lt;</th><th>H≤15</th><th></th><th></th><th>15&lt;</th><th>H≤20</th><th></th></f<>	l≤10			10<	H≤15			15<	H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
Α				595												
В				355												
С																
D																



Relationships built on trust

Client: ANTAI SOLAR AUSTRALIA PTY LTD

Solar Array Interface Spacing Table within Australia

Designed: JD

Checked: AA

# <u>Tilt Array Frame System Spacing Table For Tin Roof</u> (Pierced Fix Roof) - mm

Type of Rail Type of Interface Solar Panel Dimension Terrain category

ATL-TYN-355A(ATL-DR-355A) Tilt Roof Set 2.3mx1.2m

3

Tilt angle to roof surface ( $\alpha$ ) –

 $\alpha \leq 15^{\circ}$ 

9670-06

Date: May-21

Job:

		Building Height - H (m)														
Wind							Buil	lding Hei	ght – H	(m)						
Region		H:	≤5				l≤10			10<	H≤15				H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A		665	1045	1630		665	1045	1630		590	785	1405			680	1245
В		510	695	1075	-	510	695	1075		285	600	920			535	820
С			315	660			315	660				565				505
D				420				420								

Tilt angle to roof surface ( $\alpha$ ) –

 $15^{\circ} < \alpha \leq 30^{\circ}$ 

Wind							Buil	ding Hei	ght – H	(m)						
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10&lt;</th><th>H≤15</th><th></th><th></th><th>15<l< th=""><th>1≤20</th><th></th></l<></th></f<>	l≤10			10<	H≤15			15 <l< th=""><th>1≤20</th><th></th></l<>	1≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A			500	1085			500	1085	-			715				640
В				720				720				625				545
С																
D																

Tilt angle to roof surface ( $\alpha$ ) –

Wind	·	The state of the s	, and the second	, and the second		· ·	Buil	ding Hei	ght – H	(m)	, and the second			· ·	, and the second	
Region		H:	≤5				l≤10			10<	H≤15		5 510			
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A	-	-		700	-	-		700		-		615	-			510
В				630				630				445				
С																
D	-															



Relationships built on trust
Client: ANTAI SOLAR AUSTRALIA PTY LTD
Project: Solar Array Interface Spacing Table

Address: within Australia

Designed: JD Checked: AA

9670-06

May-21

Job:

Date:

#### **General Notes**

Note 1 Following components are satisfied to use according to AS/NZS 1170.2-2011(R2016)

Components	Part Number	Description
Rail	ATL-TYN-355A	
Splice	ATL-TYN-304/54	As per drawing& test report provided by
·	ATL-TYN-07; ATL-TYN-57;	client
Standard Tilt System	ATL-TYN-58; ATL-TYN-71;	Cheric
	ATL-TYN-329:	

Note 2 Spacing calculated based on 1.9mm steel purlin or 35mm screw embedment length into timber (JD4 seasoned timber).

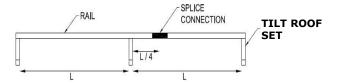
#### Note 3 Recommended screws

Metal Purlins/Battens	14g-10 TPI Teks screws or approved equivalent
Timber Purlins/Battens	14g-10 TPI T17 screws or approved equivalent

- Note 4 Maximum uplift wind pressure is limited to 5 kPa. "--" states more uplift pressure.
- Note 5 Tilt angle is measured from roof surface.
- Note 6 Deflection is limited to Minimum of L/120 and 15mm
- Note 7 Terrain Category 2 (TC2) refers to open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5 m to 5 m, with no more than two obstructions per hectare, e.g. farmland and cleared subdivisions with isolated trees and uncut grass.

Terrain Category 3 (TC3) refers to terrain with numerous closely spaced obstructions having heights generally from 3 m to 10 m. The minimum density of obstructions shall be at least the equivalent of 10 house-size obstructions per hectare, e.g. suburban housing, light industrial estates or dense forests.

Note 8 The optimised location of rail splice connection is at quarter length of the spacing of the interface. No Splice connection should be placed at the centre of spacing or over the interface.



Note 9 Refer Figure 1 for definition of roof zones.

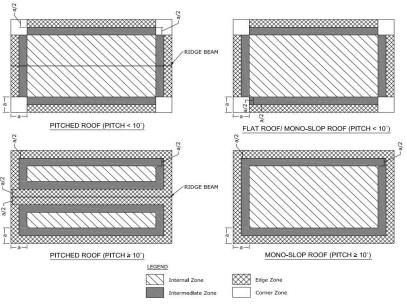


Figure 1 - Roof Zones Definition

In Figure 1, the value of dimension "a" is the minimum of 0.2b, 0.2d and h. (b & d are building dimensions and h is its height)



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# <u>Structural Design Documentation</u>

# Tilt Array Frame System Spacing Table For Tin Roof (Pierced Fix Roof) According to AS/NZS 1170.2-2011 (R2016)

with Rail ATL-TYN-355B(ATL-DR-355B)

within Australia

Terrain Category 2 & 3

For: ANTAI SOLAR AUSTRALIA PTY LTD

Level 1 suite 1.02/309 Pitt St

Sydney NSW 2000



Job Number: 9670 - 06 Date: 7 May 2021

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Job No: 9670 - 06

Client: ANTAI SOLAR AUSTRALIA PTY LTD

**Project:** Tilt Array Frame System Spacing Table For Tin Roof

(Pierced Fix Roof)

with Rail ATL-TYN-355B (ATL-DR-355B)

Address: within Australia

#### **Australian Standards**

AS/NZS 1170.0:2002 - Structural design actions, Part 0: General principles

AS/NZS 1170.1:2002 (R2016) – Structural design actions, Part 1: Permanent, imposed

and other actions

AS/NZS 1170.2:2011 (R2016) - Structural design actions, Part 2: Wind actions

AS/NZS 1664.1:1997 – Aluminium structures - Limit state design

AS 4100:2020 - Steel Structures

AS/NZS 4600:2018 - Cold-formed Steel Structures

Wind Terrain Category: WTC 2 & 3

Designed: JD Checked: AA

Date: May-21



Client: ANTAI SOLAR AUSTRALIA PTY LTD
Project: Solar Array Interface Spacing Table
Address: within Australia
Designed: JD

Checked: AA

# <u>Tilt Array Frame System Spacing Table For Tin Roof</u> (Pierced Fix Roof) - mm

9670 - 06

Date: May-21

Job:

Type of Rail Type of Interface Solar Panel Dimension Terrain category

ATL-TYN-355B(ATL-DR-355B) Tilt Roof Set

2.3mx1.2m

Tilt angle to roof surface ( $\alpha$ ) –

α ≤ 15°

	The angle	Building Height – H (m)														
Wind							Buil	ding Hei	ght – H	(m)						
Region		H:	≤5			5 <h< th=""><th>l≤10</th><th></th><th></th><th>10<l< th=""><th>l≤15</th><th></th><th></th><th>15<l< th=""><th>H≤20</th><th></th></l<></th></l<></th></h<>	l≤10			10 <l< th=""><th>l≤15</th><th></th><th></th><th>15<l< th=""><th>H≤20</th><th></th></l<></th></l<>	l≤15			15 <l< th=""><th>H≤20</th><th></th></l<>	H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
Α			620	1340				1085				690	-			655
В			455	880				690				630				605
С				535					-			-				
D	-					-						-	1			

Tilt angle to roof surface ( $\alpha$ ) –

15° < α ≤ 30°

Wind Building Height – H (m)																
Region		H:	≤5				l≤10			10<	H≤15				1≤20	
	Corner	Edge	Interme diate	Internal												
Α		-		595						-			-			
В		1		375						1			-			
С		I								1			1			
D																

Tilt angle to roof surface ( $\alpha$ ) –

	ine ang.	<del>c                                    </del>	Juliace	(∞)			50	` 0 '								
Wind	Building Height – H (m)															
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10&lt;</th><th>H≤15</th><th></th><th></th><th>15<l< th=""><th>H≤20</th><th></th></l<></th></f<>	l≤10			10<	H≤15			15 <l< th=""><th>H≤20</th><th></th></l<>	H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A																
В																
С																
D													1			



Checked: AA

# <u>Tilt Array Frame System Spacing Table For Tin Roof</u> (Pierced Fix Roof) - mm

Type of Rail Type of Interface Solar Panel Dimension ATL-TYN-355B(ATL-DR-355B) Tilt Roof Set

2.3mx1.2m Terrain category 3

Tilt angle to roof surface ( $\alpha$ ) –

 $\alpha \leq 15^{\circ}$ 

9670 - 06

Date: May-21

Job:

	The unique to root surface (a)															
Wind	Building Height – H (m)															
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10<l< th=""><th>H≤15</th><th></th><th></th><th></th><th>H≤20</th><th></th></l<></th></f<>	l≤10			10 <l< th=""><th>H≤15</th><th></th><th></th><th></th><th>H≤20</th><th></th></l<>	H≤15				H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A		515	1040	1535	-	515	1040	1535	-		645	1405			595	1245
В			670	1075		-	670	1075			595	920			340	820
С		-		660	-	1		660		1		565	-			380
D				300				300								

Tilt angle to roof surface ( $\alpha$ ) –

 $15^{\circ} < \alpha \le 30^{\circ}$ 

		2														
Wind		Building Height – H (m)														
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th>10&lt;</th><th>H≤15</th><th></th><th></th><th>15&lt;</th><th>1≤20</th><th></th></f<>	l≤10			10<	H≤15			15<	1≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
A				1150				1150				640				580
В				665				665				590				
С																
D																

Tilt angle to roof surface ( $\alpha$ ) –

Wind	ind Building Height – H (m)															
Region		H:	≤5			5 <f< th=""><th>l≤10</th><th></th><th></th><th></th><th>H≤15</th><th></th><th></th><th></th><th>H≤20</th><th></th></f<>	l≤10				H≤15				H≤20	
	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal	Corner	Edge	Interme diate	Internal
Α				605				605								
В				425				425								
С																
D																



Client: ANTAI SOLAR AUSTRALIA PTY LTD
Project: Solar Array Interface Spacing Table

Address: within Australia

Designed: JD Checked: AA

9670 - 06

May-21

loh:

Date:

#### **General Notes**

Note 1 Following components are satisfied to use according to AS/NZS 1170.2-2011(R2016)

Components	Part Number	Description									
Rail	ATL-TYN-355B										
Splice	ATL-TYN-304/54	As per drawing& test report provided by									
	ATL-TYN-07; ATL-TYN-57;	client									
Standard Tilt System	ATL-TYN-58; ATL-TYN-71;	Cheric									
	ATL-TYN-329;										

Note 2 Spacing calculated based on 1.9mm steel purlin or 35mm screw embedment length into timber (JD4 seasoned timber).

Note 3 Recommended screws

Metal Purlins/Battens	14g-10 TPI Teks screws or approved equivalent
Timber Purlins/Battens	14g-10 TPI T17 screws or approved equivalent

Note 4 Maximum uplift wind pressure is limited to 5 kPa. "--" states more uplift pressure.

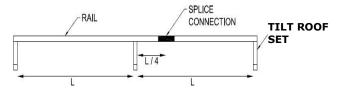
Note 5 Tilt angle is measured from roof surface.

Note 6 Deflection is limited to Minimum of L/120 and 15mm

Note 7 Terrain Category 2 (TC2) refers to open terrain, including grassland, with well-scattered obstructions having heights generally from 1.5 m to 5 m, with no more than two obstructions per hectare, e.g. farmland and cleared subdivisions with isolated trees and uncut grass.

Terrain Category 3 (TC3) refers to terrain with numerous closely spaced obstructions having heights generally from 3 m to 10 m. The minimum density of obstructions shall be at least the equivalent of 10 house-size obstructions per hectare, e.g. suburban housing, light industrial estates or dense forests.

Note 8 The optimised location of rail splice connection is at quarter length of the spacing of the interface. No Splice connection should be placed at the centre of spacing or over the interface.



Note 9 Refer Figure 1 for definition of roof zones.

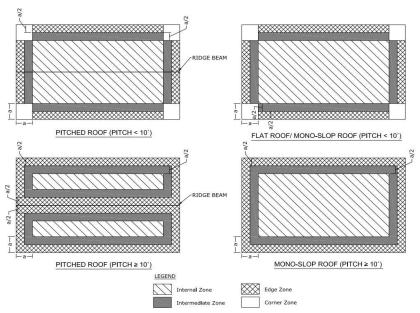


Figure 1 - Roof Zones Definition

In Figure 1, the value of dimension "a" is the minimum of 0.2b, 0.2d and h. (b & d are building dimensions and h is its height)