

# Equipment Installation Manual

Machine Model  
Series  
2000-250R1  
350R2-400R25

# Uniloy Equipment Installation Manual

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## INTRODUCTION

This manual has been prepared to assist the user in the installation of Uniloy blowmolding systems. Since there are many variations in the systems and their use, the manual is intended as a general guide to all installations. Your Uniloy representative should be contacted for specific information you find necessary for installation.

All Uniloy-built equipment is operated at the factory at production cycles to insure completeness and good performance according to our published specifications. Certain parts are then removed for shipment and must be reassembled by the user. The user must also install all necessary utility connections including interconnections between various pieces of equipment.

After all equipment has been located and the utilities connected, a Uniloy serviceman will come in to make final adjustments and the actual start-up. Uniloy does not assume any responsibility for machines not started by a Uniloy serviceman.

## BLOWMOLDING MACHINE

FIGURE 1 Shipping Dimensions

APPROXIMATE MAXIMUM DIMENSIONS OF BLOWMOLDER AS SHIPPED; INCLUDES SKID, PRE-FINISH ASS'Y. AIR OR WATER MANIFOLDS, ELEC. CONTROLS, ETC.

350R2-R3 Blowmolding Machines				350R4 Blowmolding Machine			
Clamp	L	W	H*	Clamp	L	W	H*
34x15	212"	66"	108"	34x15	240"	66"	108"
27x15DBL	212"	88"	108"	27x15DBL	240"	88"	108"
44x15	212"	82"	108"	44x15	240"	82"	108"
34x21	212"	72"	108"	34x21	240"	72"	108"
44x21	212"	82"	108"	44x21	240"	82"	108"
28.5x15DBL	212"	85"	108"	weight 30,000 Lbs. (Nominal)			
weight 28,000 Lbs. (Nominal)				350R5 Blowmolding Machine			
250R1 Blowmolding Machine				28.5x15DBL	203"	85"	118"
25x15	180"	66"	102"	weight 30,000 Lbs. (Nominal)			
34x15	180"	66"	102"	400R25 Blowmolding Machine			
weight 24,000 Lbs. (Nominal)				27x15DBL			
2000 Blowmolding Machine				44x15			
18.5x15	135"	60"	75"	34x21	280"	97"	144"
weight 20,000 Lbs. (Nominal)				44x21			
				48x21			
				weight 30,000 Lbs. (Nominal)			

\*Add 14" for programmer with prefinish

Add 21" for exhauster header