



$\Delta T = T_p - T_m$ (PROCESS TEMP. - MOLD TEMP.)				
$\Delta T$	150°C	200°C	250°C	300°C
"Z" ±0.01	0.07	0.17	0.22	0.37

SPH. RADIUS "R"	
0.00	BLANK
12.7	(12.7 MM)
15.5	(15.5 MM)
19.1	(19.1 MM)
20.0	(20.0 MM)
21.0	(21.0 MM)
36.0	(36.0 MM)
40.0	(40.0 MM)

PACKAGE NAME (xxxx=SPH. RAD.)	Ø"D"	ØPIN
IA0901MxxxxMP		6.3
IA0901MxxxxMP1	109.75	8
IA0901MxxxxMP2		9.5

SEE PAGE 09.01 FOR NOZZLE CUTOFF

SEE GATE CUTOFF PAGES FOR DATUM "A" DETAILS

HYD. LINE PRESSURE:  
 30-50 BAR (435-725 PSI)  
 PNEU. LINE PRESSURE:  
 5-7 BAR (73-102 PSI)

NOTE:  
 MAX. OPERATING TEMP.:  
 300°C (PROCESSING)  
 90°C (MOLD)

\* DIMENSIONS FOR FITTINGS CUTOFF  
 \*\* REFER TO PAGE 13.08.010 FOR OTHER WATTAGE / VOLTAGE EQUIVALENTS.