



HEATED FLANGE
SEE PAGE 08.01.006
FOR DETAILS

NOZZLE TORQUE
100 ft-lbs
(135 N.m)

HEATER SLEEVE
STYLE NOZZLE
SEE PAGE 08.09.104
FOR DETAILS

"N"	"C"
> 288.00	66.5

POLYMER STRUCTURE	CONTACT LENGTH *"H"
AMORPHOUS FILLED OR REINFORCED	4.00
SEMI-CRYSTALLINE FILLED OR REINFORCED	3.00
CRYSTALLINE FILLED OR REINFORCED	2.00

NOTE:
* TO BE FINISHED BY MOLD-MAKER

COOLING CIRCUIT TO BE LOCATED NEAR THE GATE

SEAL TORQUE
35-40 ft-lbs
(47-54 N.m)