1. IDENTIFICATION

Product Identifier
Product Name: Slide Bulk Regular Silicone Mold Release

Other means of identification
SDS #: 401BULK

Product Code: 401HBBULK (SDS applies to pint, 1G, 5G, and 55G sizes)
UN/ID No: UN1993

Recommended use of the chemical and restrictions on use
Recommended Use: Industrial mold release.

Details of the supplier of the safety data sheet
Supplier Address: Slide Products Inc., 430 S. Wheeling Road, Wheeling, IL 60090

Emergency Telephone Number
Company Phone Number: Phone: 1-847-541-7220, Fax: 1-847-541-7986
Emergency Telephone (24 hr): INFOTRAC 1-352-323-3500 (International), 1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance: Clear liquid
Physical State: Liquid

Classification

<table>
<thead>
<tr>
<th>Hazard Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
</tr>
<tr>
<td>Reproductive toxicity</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
</tr>
<tr>
<td>Specific target organ toxicity (repeated exposure)</td>
</tr>
<tr>
<td>Aspiration toxicity</td>
</tr>
<tr>
<td>Flammable Liquids</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Category 2</td>
</tr>
</tbody>
</table>

Hazards Not Otherwise Classified (HNOC)
May be harmful in contact with skin

Signal Word: Danger

Hazard Statements
Causes skin irritation
Suspected of damaging fertility or the unborn child
May cause drowsiness or dizziness
May cause damage to organs through prolonged or repeated exposure
May be fatal if swallowed and enters airways
Highly flammable liquid and vapor
Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Keep cool

Precautionary Statements - Response
If exposed or concerned: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
If skin irritation occurs: Get medical advice/attention
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do not induce vomiting
IN CASE OF FIRE: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage
Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other Hazards
Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane</td>
<td>110-54-3</td>
<td>90-99</td>
</tr>
<tr>
<td>Polydimethylsiloxane</td>
<td>63148-62-9</td>
<td>1-9</td>
</tr>
</tbody>
</table>

*If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice
If exposed or concerned: Get medical advice/attention.

Eye Contact
Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact
Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Ingestion
Immediately call a poison center or doctor/physician. Do not induce vomiting.

Most important symptoms and effects
Symptoms
May be harmful in contact with skin. Causes skin irritation. Suspected of damaging fertility or the unborn child. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. May be fatal if swallowed and enters airways.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Carbon dioxide (CO2). Foam. Dry chemical. Water spray (fog).

Unsuitable Extinguishing Media
Not determined.

Specific Hazards Arising from the Chemical
Highly flammable liquid and vapor. Vapors may become explosive with accumulation.

Hazardous Combustion Products
Carbon monoxide. Carbon dioxide (CO2).

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions
Use personal protective equipment as required.

Methods and material for containment and cleaning up

Methods for Containment
Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up
Remove leaking container to outside disposal site.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling
Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands, and any exposed skin thoroughly after handling. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion proof equipment. Use only non-sparking tools. Take precautionary measures against static discharges. Keep cool.
Conditions for safe storage, including any incompatibilities

Storage Conditions  Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Incompatible Materials  None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane 110-54-3</td>
<td>TWA: 50 ppm S*</td>
<td>TWA: 500 ppm</td>
<td>IDLH: 1100 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA: 1800 mg/m$^3$</td>
<td>TWA: 50 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(vacated) TWA: 50 ppm</td>
<td>TWA: 180 mg/m$^3$</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Engineering Controls  Adequate ventilation needed.

Individual protection measures, such as personal protective equipment

Eye/Face Protection  Safety glasses should always be worn in an industrial operation.

Skin and Body Protection  Not required, but recommended.

Respiratory Protection  Not needed with adequate ventilation.

General Hygiene Considerations  Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear liquid</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Clear</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Melting Point/Freezing Point</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Boiling Point/Boiling Range</td>
<td>70.6 °C / 159 °F</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>-26 °C / -15 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Faster than ether</td>
<td></td>
</tr>
<tr>
<td>Flammability (Solid, Gas)</td>
<td>Liquid-Not applicable</td>
<td></td>
</tr>
<tr>
<td>Upper Flammability Limits</td>
<td>7.5%</td>
<td></td>
</tr>
<tr>
<td>Lower Flammability Limit</td>
<td>1.2%</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>137 mm Hg</td>
<td>@ 21 °C (70 °F)</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than air</td>
<td>(Air=1)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.675</td>
<td>(Water = 1)</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>None</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Kinematic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Dynamic Viscosity</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Explosive Properties</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Oxidizing Properties</td>
<td>Not determined</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to Avoid
Keep out of reach of children.

Incompatible Materials
None known.

Hazardous Decomposition Products
Carbon monoxide. Carbon dioxide (CO2).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact
Avoid contact with eyes.

Skin Contact
May be harmful in contact with skin. Causes skin irritation.

Inhalation
Do not inhale.

Ingestion
Do not ingest.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane 110-54-3</td>
<td>= 25 g/kg (Rat)</td>
<td>= 3000 mg/kg (Rabbit)</td>
<td>= 48000 ppm (Rat) 4 h</td>
</tr>
<tr>
<td>Polydimethylsiloxane 63148-62-9</td>
<td>&gt; 17 g/kg (Rat)</td>
<td>&gt; 2 g/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on physical, chemical and toxicological effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity
Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Reproductive toxicity
Suspected of damaging fertility or the unborn child.

STOT - single exposure
May cause drowsiness or dizziness.
STOT - repeated exposure  May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard  May be fatal if swallowed and enters airways.

Numerical measures of toxicity
Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane 110-54-3</td>
<td></td>
<td>2.1 - 2.98: 96 h Pimephales promelas mg/L LC50 flow-through</td>
<td>1000: 24 h Daphnia magna mg/L EC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility
Not determined

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes  Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging  Disposal should be in accordance with applicable regional, national and local laws and regulations.

California Hazardous Waste Status

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane 110-54-3</td>
<td>Toxic Ignitable</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

Note  When shipped in containers of .3 gallons (1 L) or less this material may be reclassified in accordance with DOT regulation 49 CFR 173.150/ IATA DGR packing instruction Y341/ IMDG Code 3.4 as: Limited Quantity.

DOT

<table>
<thead>
<tr>
<th>UN/ID No</th>
<th>Proper Shipping Name</th>
<th>Hazard Class</th>
<th>Packing Group</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN1993</td>
<td>Flammable liquids, n.o.s., (Hexanes)</td>
<td>3</td>
<td>II</td>
</tr>
</tbody>
</table>
IATA

UN/ID No: UN1993
Proper Shipping Name: Flammable liquid, n.o.s., (Hexanes)
Hazard Class: 3
Packing Group: II

IMDG

UN/ID No: UN1993
Proper Shipping Name: Flammable liquid, n.o.s., (Hexanes)
Hazard Class: 3
Packing Group: II
Marine Pollutant: This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>ENCS</th>
<th>IECSC</th>
<th>KECL</th>
<th>PICCS</th>
<th>AICS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>Polydimethylsiloxane</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>Present</td>
<td></td>
<td>X</td>
<td>Present</td>
<td>X</td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

Legend:

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane</td>
<td></td>
<td>5000 lb</td>
<td>RQ 5000 lb final RQ</td>
</tr>
<tr>
<td>110-54-3</td>
<td></td>
<td></td>
<td>RQ 2270 kg final RQ</td>
</tr>
</tbody>
</table>

SARA 313

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>SARA 313 - Threshold Values %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane - 110-54-3</td>
<td>110-54-3</td>
<td>90-99</td>
<td>1.0</td>
</tr>
</tbody>
</table>

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexane</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>110-54-3</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## 16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1</td>
<td>4</td>
<td>0</td>
<td>B</td>
</tr>
</tbody>
</table>

**Issue Date:** 01-Sep-2012  
**Revision Date:** 08-Apr-2015  
**Revision Note:** New format

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet