

Conveyor Specifications



A. Describe Basic Application:

What are you Conveying?: _____

Dimensions: _____ (L x W x H)

Cavitation: _____

Cycle Time: _____

Runner / Sprue Subgated: Yes No

Dimensions: _____ (L x W x H)

What are you Conveying from: _____

(what is its height?): _____

What are you Conveying to: _____

(what is its height?): _____

B. Specialty Applications:

(Cooling Conveyors, air-water; Parts Diverters; Box Filling, Cycle Count, Weigh scale; Robotic Conveyors; Part/Runner Separation; etc.)

C. Basic Conveyor Information:

Model: _____

Belt Width: _____

Length / Length "A": _____

Length "B" (for 2 plane conveyors): _____

Angle (for fixed angle conveyors): _____

Maximum Belt Speed (FPM): 20 40 80 Other: _____

D. Conveyor Height:

Infeed Belt Height: _____

Discharge Belt Height: _____

Castors: Swivel Rigid Low Profile

E. Side Rails:

Rail Height: 2" 4" 8" 12" Other: _____

Construction: Painted Stainless Galvanized

Angle: 90° 60° 45° Other: _____

Extension Rails? Height Angle Length Location Clamp-on Bolt-on

Belt Lining: _____

Belt Wipe / Brushes (see page 6): _____

Other: _____

F. Parts Containment & Handling:

Infeed Hopper Size (see page 49): _____ Stainless Carbon

Maximum Height, floor to top of Hopper: _____

Soft Drop Zone: _____ (start point from infeed, & length)

Discharge Chute: Stainless Carbon/mylar Teflon

Parts Diverter (specify type, see page 7): _____

Other: _____

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Conveyor Specifications



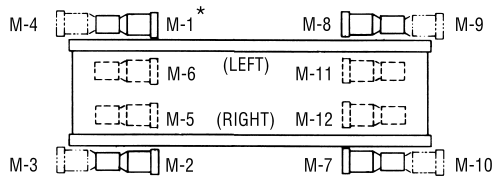
G. Electrical:

Variable Speed: No Yes, Desired speed range: _____
 Motor Voltage: _____
 Alternate HP (see pg. 45): _____
 Magnetic Starter: _____ (manual is standard)
 Controls Location: _____ locate using motor M-? position
 Motor Location: Standard Alternate

H. Motor Locations:

All Direct Drive Conveyors: M-1-M-4 and M-7-M-10 locations.

Note: Under frame motor positions require chain/sprocket style drive (for an additional cost).

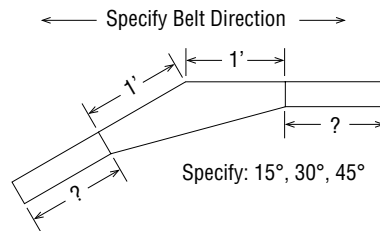


I. Robotic / Indexing:

S-44 Indexing (see pg. 25): _____
 Relay Voltage: _____
 DC Variable Speed (see pg. 25): _____
 Manual Over-ride: _____ to clear belt
 Over-ride Lockout: _____ robot lock-out of over-ride
 Foot Pedal Switch: _____ for over-ride
 Photoeye: _____ for over-ride
 Reversing: _____ upon bad part signal
 Part Relay Station: _____ (infeed height)
 Part Relay Station: _____ (discharge height)

J. Nose-Over:

Conveyor Style: Two Plane Flat Cleated Belt
 Angle: _____



K. Belting:

Alternate Cleat Height: 1/2x" 1" 1 1/2x" 2" 3" Other: _____
 Alternate Cleat Centers: _____
 Clear Indent: _____ (per side)
 Other: Water High Temp. Teflón Other: _____
 Alternate Color: White Black

L. Other:

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