### General

- **Overall Dimensions (L x W x H)**: in. 15 x 5.4 x 6.8
- **Machine Weight**: lbs. 6,803
- **Max. Injection Pressure**: bar. 4,620
- **Max. Pack Pressure**: bar. 4,988

### Screw Diameter Specifications

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<th>Screw Diameter</th>
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#### Injection Unit Specifications

**Screw Diameter**: 22, 26, 28, 32, 36, 40

- **Injection Capacity**: GPPS oz
- **Injection Unit Specifications**
- **Nominal Input Power Source (a-S140iA-g)**
- **Screw Speed Max**: min-1
- **Mold Weight**: lbs.
- **Distance Between Tie Rods (H x V)**: in.
- **Mold Opening Stroke**: in.
- **Ejector Stroke Max**: in.
- **Mold locating ring inside diameter**: in.
- **Ejector Force tons**:
- **Injection Unit Specifications (continued)

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### Clamping Force

- **Clamping Force**: tons

### Optional

### Notes

1. Allowable fluctuation V +/- 10%, +/- 1 Hz.

2. The maximum injection pressure setting at high pressure filling mode option. The maximum pack pressure will be changed. There is a limitation in injection time setting and pack time setting, when high pressure filling mode option is selected. High pressure resistance barrel and nozzle are necessary, when high pressure filling option is selected. (Contact sales for details)

3. Consult factory for smaller sizes.