

Embossing

Embossed Leathers—Cortina's Design Your Own Leather Program

Many of Cortina's leathers can be embossed in quantities as small as one half-hide at a minimal upcharge in a 1-week lead time. There are several issues to be considered in specifying an embossed or perforated leather:

Minimums

- The Campania and Futura Embossed Collections, as shown in the Cortina binder, are available in a half-hide minimum. Intreccio (woven embossment on Rustico) and Crocodillo (crocodile embossment on Rodeo) also have half-hide minimums.
- There are hundreds of patterns to choose from, ranging from geometric to floral to themed. Images of samples of existing patterns are available upon request. Using a pattern not shown on our website, or applying a standard pattern to a different color or leather requires a 50 s.f. (one hide) minimum. Smaller quantities are available with an additional set-up fee.

Plate Dimensions

- Rectangular plates are used to emboss the leather, ranging in size between 23"-26" high by 39"-54" wide. (Average plate is 26" x 48".)
- Since the plate widths are smaller than the width of the hides, the hides are cut in half vertically and each side is completely embossed (Option 1). If a wider cut of leather is required, the full width of the plate is embossed down the center of the hide (Option 2). The sides must be cut off, and may be embossed if desired. The client pays for the entire hide.

Joinmarks

- Joinmarks (registration marks where the plates meet) occur every 23"-26" vertically, depending on the plate. Joinmarks may be visible on some patterns, particularly geometric and interwoven.
- Linear patterns run horizontally.

Quantities

- COL requirements may need to be modified due to
 - Decrease in yield due to the cutting of the hide.
 - Limiting the placement of the patterns to areas between visible joinmarks.

Direction

- Some patterns have a direction. Please contact Customer Service for more specific information.

Leather Types for Embossment

- Certain leathers are more appropriate for embossment than others, based on thickness and aniline content.
- Thinner, monochromatic leathers emboss less well, due to lack of contrast and a tendency for the embossment to pull out.
- Embossment is at risk for pulling out based on type of upholstery, not use. We suggest checking with the upholsterer regarding how tightly leather will be stretched.

Tipping

- An optional metallic or matte finish tipping can be applied to the "peaks" of the embossment for an additional upcharge. Custom colors are available.

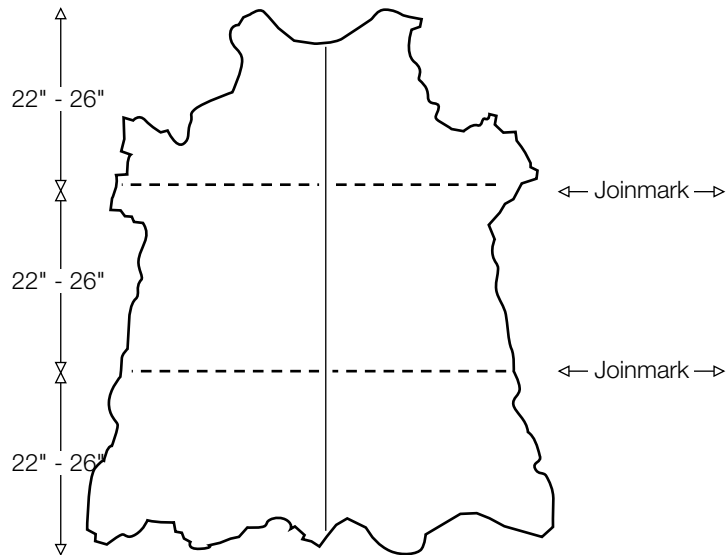
Please contact Customer Service for information on plate sizes, leather types, other standard plates that are available and custom embossment plates.

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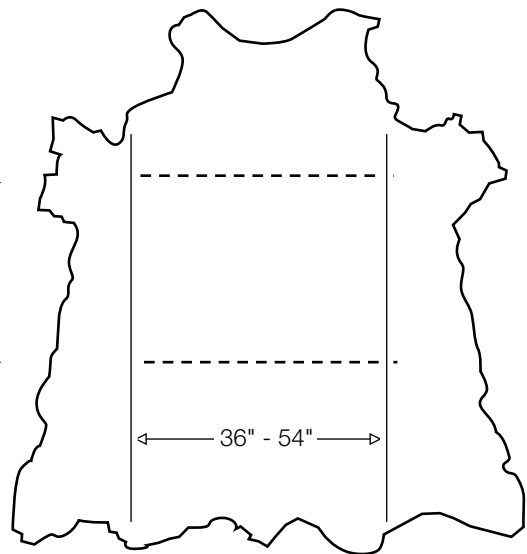
OPTION 1

Half-Hides—Partial Plate Width



OPTION 2

Full Plate Width



* Joinmark may be visible with certain geometric or woven embossment patterns